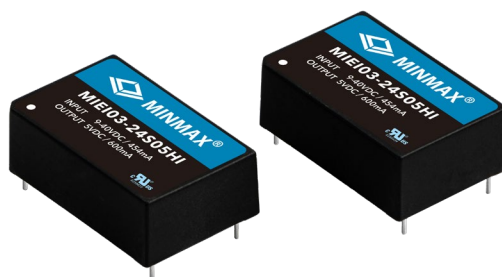


FEATURES

- ▶ Industrial Standard DIP-24 Package
- ▶ Ultra-wide 4:1 Input Voltage Range
- ▶ Fully Regulated Output Voltage
- ▶ Ultra-high Isolation 8000VDC with Reinforced Insulation, rate for 1000Vrms Working Voltage
- ▶ Operating Ambient Temp. Range -40°C to +85°C
- ▶ Overload and Short Circuit Protection
- ▶ Designed-in Conducted EMI meets EN 55032 Class A
- ▶ UL/cUL/IEC/EN 60950-1 Safety Approval & CE Marking


PRODUCT OVERVIEW

The MINMAX MIEI03-HI series is a new range of isolated 3W DC-DC converter modules in DIP-24 package which feature a ultra-wide input range, fully regulated output and Ultra-high Isolation voltage rated for 8000VDC with reinforced insulation. Further features include overload protection, short circuit protection and EN 55032 class A compliant as well. There are 8 Models available for 24 and 48VDC input. These converters offer a better solution for wind turbine, solar panel, transportation systems and industrial control equipment where a very high I/O isolation is required.

Model Selection Guide

Model Number	Input Voltage (Range) VDC	Output Voltage VDC	Output Current		Input Current		Reflected Ripple Current mA (typ.)	Max. capacitive Load μF	Efficiency (typ.) %
			Max.	Min.	@Max. Load	@No Load			
			mA	mA	mA(typ.)	mA(typ.)			
MIEI03-24S05HI	24 (9 ~ 40)	5	600	90	162	20	15	1000	77
MIEI03-24S12HI		12	250	37.5	152			470	82
MIEI03-24D12HI		±12	±125	±18.8	151			220#	83
MIEI03-24D15HI		±15	±100	±15	151			220#	83
MIEI03-48S05HI	48 (18 ~ 80)	5	600	90	81	10	8	1000	77
MIEI03-48S12HI		12	250	37.5	76			470	82
MIEI03-48D12HI		±12	±125	±18.8	75			220#	83
MIEI03-48D15HI		±15	±100	±15	75			220#	83

For each output

Input Specifications

Parameter	Model	Min.	Typ.	Max.	Unit
Input Surge Voltage (1 sec. max.)	24V Input Models	-0.7	---	50	VDC
	48V Input Models	-0.7	---	100	
Start-Up Threshold Voltage	24V Input Models	8	8.5	9	
	48V Input Models	13	15	17	
Under Voltage Shutdown	24V Input Models	---	---	8.5	
	48V Input Models	---	---	16	
Short Circuit Input Power		---	---	2000	mW
Input Filter	All Models	Internal Pi Type			
Conducted EMI		Compliance to EN 55032, class A			

Output Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit	
Output Voltage Setting Accuracy		---	---	±1.0	%Vnom.	
Output Voltage Balance	Dual Output, Balanced Loads	---	±0.5	±2.0	%	
Line Regulation	Vin=Min. to Max. @Full Load	---	±0.3	±0.5	%	
Load Regulation	Io=25% to 100%	---	±0.5	±1.0	%	
Ripple & Noise	0-20 MHz Bandwidth	5V Output Models	---	75	100	mV _{p-p}
		Other Output Models	---	100	150	mV _{p-p}
Transient Recovery Time	25% Load Step Change	---	150	500	µsec	
Transient Response Deviation		---	±3	±6	%	
Temperature Coefficient		---	±0.02	±0.05	%/°C	
Over Load Protection	Foldback	120	150	---	%	
Short Circuit Protection	Continuous					

Isolation, Safety Standards

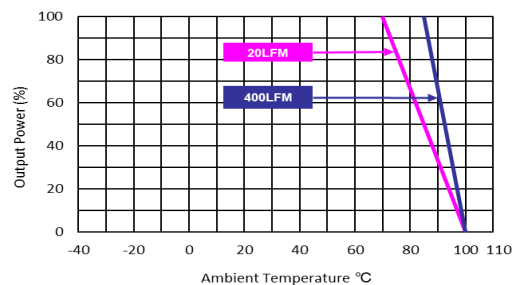
Parameter	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage	60 Seconds Reinforced insulation, rated for 1000Vrms working voltage	4000	---	---	VAC
	Tested for 1 second	8000	---	---	VDC
I/O Isolation Resistance	500 VDC	10	---	---	GΩ
I/O Isolation Capacitance	100kHz, 1V	---	7	13	pF
Safety Approvals	UL/cUL 60950-1 recognition(UL certificate), IEC/EN 60950-1(CB-report)				

General Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
Switching Frequency		---	150	---	kHz
MTBF(calculated)	MIL-HDBK-217F@25°C, Ground Benign	1,000,000			Hours

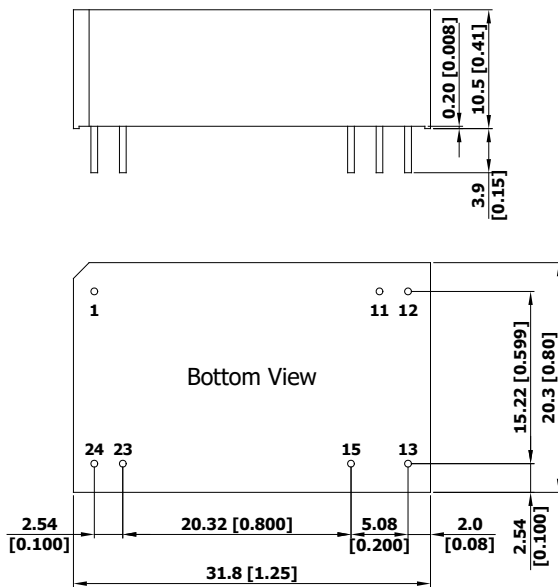
Environmental Specifications

Parameter	Min.	Max.	Unit
Operating Ambient Temperature Range (See Power Derating Curve)	-40	+85	°C
Case Temperature	---	+100	°C
Storage Temperature Range	-50	+125	°C
Humidity (non condensing)	---	95	% rel. H
Lead Temperature (1.5mm from case for 10Sec.)	---	260	°C

Power Derating Curve


Notes

- 1 Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.
- 2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.
- 3 These power converters require a minimum output loading to maintain specified regulation, operation under no-load conditions will not damage these modules; however, they may not meet all specifications listed.
- 4 We recommend to protect the converter by a slow blow fuse in the input supply line.
- 5 Other input and output voltage may be available, please contact MINMAX.
- 6 Specifications are subject to change without notice.

Package Specifications
Mechanical Dimensions

Pin Connections

Pin	Single Output	Dual Output	Diameter mm (inches)
1	+Vin	+Vin	∅ 0.6 [0.02]
11	No Pin	Common	∅ 0.6 [0.02]
12	-Vout	No Pin	∅ 0.6 [0.02]
13	+Vout	-Vout	∅ 0.6 [0.02]
15	No Pin	+Vout	∅ 0.6 [0.02]
23	-Vin	-Vin	∅ 0.6 [0.02]
24	-Vin	-Vin	∅ 0.6 [0.02]

- ▶ All dimensions in mm (inches)
- ▶ Tolerance: X.X±0.5 (X.XX±0.02)
X.XX±0.25 (X.XXX±0.01)
- ▶ Pin diameter tolerance: X.X±0.05 (X.XX±0.002)

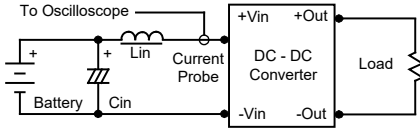
Physical Characteristics

Case Size	: 31.8x20.3x10.5mm (1.25x0.8x0.41 inches)
Case Material	: Plastic resin (flammability to UL 94V-0 rated)
Pin Material	: Copper Alloy
Weight	: 16.2g

Test Setup

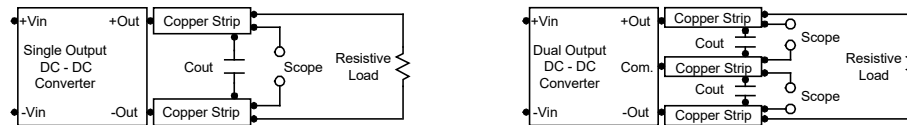
Input Reflected-Ripple Current Test Setup

Input reflected-ripple current is measured with an inductor L_{in} ($4.7\mu\text{H}$) and C_{in} ($220\mu\text{F}$, $\text{ESR} < 1.0\Omega$ at 100 kHz) to simulate source impedance. Capacitor C_{in} offsets possible battery impedance. Current ripple is measured at the input terminals of the module, measurement bandwidth is $0\text{-}500\text{ kHz}$.



Peak-to-Peak Output Noise Measurement Test

Use a C_{out} $0.47\mu\text{F}$ ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is $0\text{-}20\text{ MHz}$. Position the load between 50 mm and 75 mm from the DC-DC Converter.



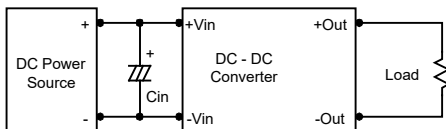
Technical Notes

Overload Protection

To provide protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure current limiting for an unlimited duration. At the point of current-limit inception, the unit shifts from voltage control to current control. The unit operates normally once the output current is brought back into its specified range.

Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor on the input to insure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance ($\text{ESR} < 1.0\Omega$ at 100 kHz) capacitor of a $4.7\mu\text{F}$ for the 24V input devices and $2.2\mu\text{F}$ for the 48V devices.



Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use $3.3\mu\text{F}$ capacitors at the output.



Maximum Capacitive Load

The MIEI03-HI series has limitation of maximum connected capacitance on the output. The power module may operate in current limiting mode during start-up, affecting the ramp-up and the startup time. Connect capacitors at the point of load for best performance. The maximum capacitance can be found in the data sheet.

Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 100°C . The derating curves are determined from measurements obtained in a test setup.